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Installation of the press. The press should be installed according to the instructions described below and by following the instructions of the AMADA engineer. Reserve ample space around the press, the CNC unit, and an air compressor to permit easy operation, maintenance, work handling, and tool storage.

### **OPERATOR'S MANUAL - Used AMADA**

The RS-ZX CONNECTOR, which is used to

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connect a tape reader/puncher that requires an RS-232C interface, is also provided on the left side of the cabinet. The FOOT SWITCH, which opens and closes the workclamps, is connected to the control cabinet and placed in front of the machine. This switch will be disabled when the machine is being oper-

### **OPERATOR'S MANUAL - Used AMADA**

An ultimate source of used Amada punch presses, punch/laser and laser cutting machines, press brakes and panel benders, shears, tool grinders and bandsaws. The available offers of sheet metal processing equipment from all over the world stored in one place.

### **Used AMADA punch, punching presses, shears, tool grinders ...**

The Amada Turret Punch- Press is equipped with a Numerical Control (NC) system in which three driving axes are simultaneously controlled by three DC servo motors. The NC system decodes

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the input command and the corresponding instruction is transmitted to DC servo motors which drive the table and the carriage to position the worksheet for punching.

## **NC TURRET PUNCH PRESS OPERATOR'S MANUAL - Used AMADA**

n) Use Amada genuine punches and dies on the machine. The machine performs various controls by reference to the Amada genuine punches and dies. Non-genuine punches and dies are different in brittleness and allowable tonnage from the genuine punches and dies. Use of such non-genuine tools may cause various troubles and detract from safety of the ...

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ii. PREFACE This manual describes the programming procedures for the laser machine. To increase the cutting efficiency of the laser machine, read the manual carefully before creating programs. (For operating the laser machine, refer to the separate Operator's Manual.) Printed in Japan.

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An ultimate source of used Amada punch presses, punch/laser and laser cutting machines, press brakes and panel benders, shears, tool grinders and bandsaws. The available offers of sheet metal processing equipment from all over the world stored in one place.

## **Used AMADA punch, punching presses, shears, tool grinders ...**

This code is used to designate the worksheet thickness and material. Be sure to enter G06 at the beginning of the program. A: Worksheet thickness 0.1 to 6.4 mm (0.002" to 0.253") B: Worksheet material 0: Mild steel (SPC or CRS) 1: Stainless steel (SUS) 2: Aluminum (AL)  
Example: OOOOO G06 A 1.0 B0(1-mm

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thick mild steel worksheet is designated.) G92 X\_Y\_

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